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D4964-043
Job Sheet 205092



Part No: D4964-043

Job Qty: 1 pcs

Part Name: Mid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/30/19

Job Tracking No:

Due Date: 1/8/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 13.11.05 NEW ISSUE DD VERF:JFS IPP REV:B 14.01.10 AS PER DWG
REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Workcenter / Supplier Lead Time	
					Setup Hrs	Run Hrs			
100	Small Fab - 1	1 pcs	1/8/20	1/8/20	0.00	0.37	Small Fab - 1		DAS Sign-off 58 JAN 07 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	1/8/20	1/8/20	0.00	0.00	QC 5 - 10		DAS 40 JAN 07 2020 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Powdercoat - 1 White GI(A)-B4B	1 pcs	1/8/20	1/8/20	0.00	0.26	Powdercoat - 1 - B4B		

START: 10:10 AM T: 320° FINISH: 10:40

			Powdercoat - 2 - B4B	
			Powdercoat - 3 - B4B	
			Powdercoat - 4 - B4B	
130 QC 3	1 pcs	1/8/20	0.00	0.00
			QC 3 - 10	
			QC 3 - 13	
			QC 3 - 15	
			QC 3 - 17	
			QC 3 - 18	
			QC 3 - 2	
			QC 3 - 28	
			QC 3 - 3	
			QC 3 - 30	
			QC 3 - 34	
			QC 3 - 36	
			QC 3 - 41	
			QC 3 - 51	
			QC 3 - 58	
			QC 3 - 59	
			QC 3 - 68	
			QC 3 - 9	
			QC 3 - 40	
			QC 3 - 19	
			QC 3 - 43	
			QC 3 - 24	
			QC 3 - 61	
			QC 3 - 81	
140 Packaging 3-1 - Stock - B4B	1 pcs	1/8/20	0.00	0.00
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	

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DAS
JAN 0 8 2020 40
9-89

M/D

					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150 QC 21 - SA	1 pcs	1/8/20	0.00	0.00	QC 21 - SA - 21	JAN 08 2020
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Small Fab)
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
130 - (QC3- Inspect Part Finish)
140 - (Identify as per dwg & Stock Location:)
150 - (QC21- Final Inspection - Work Order Release)

FE-Dock
C13805

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4964-1	Step Leg	2 pcs (2 ea)	100-Small Fab - 1	S142586 J245272
D4965-3	Step Spacer	1 pcs (1 ea)	100-Small Fab - 1	S190843
D4965-7	Step Spacer	2 pcs (2 ea)	100-Small Fab - 1	S190843 F148834
MS20470AD4-5	Rivet, Universal Head	24 Ea (24 ea)	100-Small Fab - 1	S1342182

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4964-1	2	1	0
	D4965-3	1	6	0
	D4965-7	2	11	0
	MS20470AD4-5	24	1,572	0

Part Specifications

Specifications could not be found.

CA127F
CA130
1

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date :	Sequence #:			QTY Affected :		MRB (QS1042)									
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details:				☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up			
				☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread											
Completed By				Lead hand / Supervisor				QC / QA Coordinator							